

| Parameter                                                                                                     | Value                                                                       |
|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|
| Product type                                                                                                  | Roll forming line (uncoiler + roll-forming stations + flying cut + packing) |
| Number of stations                                                                                            | 8 stations                                                                  |
| Station width                                                                                                 | 280 mm                                                                      |
| Material thickness                                                                                            | 4 mm                                                                        |
| Cutting type                                                                                                  | Flying cutting — at line end                                                |
| Line entry                                                                                                    | Uncoiler (coil opener)                                                      |
| Line exit                                                                                                     | Packing unit                                                                |
| This chart is a guideline only. For more specific information, please contact your Nema Çelik representative. |                                                                             |